

RI Form 14 - Block / PHC Monthly requirement of vaccines and logistics

This format provides a single sheet to view the requirement of vaccines and logistics for the entire PHC.



Block / PHC / UHC Monthly requirement of Vaccines & logistics


District: _____ Block/PHC/Urban Planning Unit: _____ Name of IO / ICC: _____ Mobile No.: _____
 Name of Medical Officer /C: _____ Name of IO / ICC: _____ Mobile No.: _____

S.N	Name of Subcenter	Estimation of vaccine vials and logistics for each Subcenter													Family welfare materials								
		TT	BCG	DPT	OPV	Hepatitis B	Penta	RVV	IPV	Measles	JE	Vitamin A	PCV	ADS 0.1 ml		ADS 0.5 ml	Reconstitution syringes	Paracetamol tablets/syrup	IFA tablets	Zinc tablet / syrup	ORS packet	RI / MCP card	
		Source figures from column totals from FORM 9 of each sub centre																					
1																							
2																							
3																							
4																							
5																							
6																							
7																							
8																							
9																							
10																							
	TOTAL PHC requirement																						

Signature of ANM: _____
 Verified by Medical Officer (Signature): _____

RI Form 15 - Block medical officer supervision plan

Prepare the supervision plan for a quarter at the Block/PHC/Urban planning unit level.



Health Centre MO Supervision plan
Block/PHC/Urban Planning Unit: _____

District: _____

Name & Mobile no. of Medical Officer /C: _____

Name & Mobile no. of IO / CC: _____

RI session sites and Medical Officers assigned for supervisory visits

Month	Week	Monday	Tuesday	Wednesday	Thursday	Friday	Saturday
	1						
	2						
	3						
	4						
	5						
	1						
	2						
	3						
	4						
	5						
	1						
	2						
	3						
	4						
	5						

Signature of Medical Officer _____

Verified by Medical Officer (Signature): _____

RI Form 16 - Emergency plan for vaccine storage

At your PHC/Urban Planning Unit, prepare a plan for safely storing vaccines during equipment breakdown or electricity failure and display in the cold chain room.

EMERGENCY PLAN FOR VACCINE STORAGE				
PHC / UHC: _____		Date: __/__/__		RI Form 16
When to act: ILR/Deep Freezer breaks down OR Electricity failure for more than 18 hours				
Who will act : Name and number of Cold Chain Handler/s: _____				
What to do (Recommended actions)				
ILR	1-Shift vaccines in cold boxes with conditioned icepacks. Place thermometer inside the cold box. 2- Arrange shifting of vaccines to nearby PHC or other vaccine storage facility. 3-Contact DISTRICT FOCAL POINT for arranging cold chain space and arrange shifting.			
Deep Freezer	1- Shift ice-packs into cold boxes, if extra cold box is available after shifting of vaccines from the ILR. 2- Contact ice-factory: _____, Mr _____ to freeze ice-packs.			
In case of ILR /DF breakdown, IMMEDIATELY INFORM:				
Designation	Name	Contact no	E-mail	Alternate contact no
Medical Officer :				
DIO:				
Discript CC mechanic:				
State Cold chain Officer				
Company direct:				
Record details of breakdown in inventory register , UIP monthly PHC performance report, NCCMIS				
Signature of Medical Officer			Signature of Cold Chain Handler	

BIO-MEDICAL WASTE MANAGEMENT PLAN			
PHC / UHC: _____		Date: __/__/__	
RI Form 17			
Name of the outsourcing agency : _____			
Name and contact number of agency supervisor: _____			
Name and contact number of agency waste collection person: _____			
At PHC/Urban planning unit:			
Name and contact number of nodal medical officer : _____			
Name and contact number of coordination personnel: _____			
Name and contact number of ANM coordinator : _____			
BMW mechanisms at unit			
			Location
Identified RI session sharps recovery point	Y/N		
identified Disinfection corner/point	Y/N		
Sharps pit location	Y/N		
	Y/N		
Availability of IEC material on BMW :			
Location			EMERGENCY Contact:
@ OPD	Y/N		
@ Injection Room	Y/N	1	
@ OT (Minor / Major / Labour)	Y/N	2	
@ lab (Liquid waste management)	Y/N	3	
@	Y/N		
@	Y/N		
Signature MO/IC : _____		Signature Nodal Officer : _____	

RI Form 18 – Communication plan for PHC/UHC

PHC/UHC Block level communication plan for RI		RI Form 18
Name of Block: _____	Quarter- 1 / 2 / 3 / 4	
Activities		
Meetings with Block Panchayat / BDO		
Local Press agency / journalist- Names and contact numbers		
Meetings with NGO/Community groups/institutions		
Other		
IEC material and display plan		dispatched for display
Banners -	Received on: __/__/__ Quantity: ____	on: __/__/__ to:
Posters -	Received on: __/__/__ Quantity: ____	on: __/__/__ to:
Pamphlets / Leaflets	Received on: __/__/__ Quantity: ____	on: __/__/__ to:
Counselling aids / job aids (flip books etc.,) - available with - contact person name and number	Received on: __/__/__ Quantity: ____	on: __/__/__ to:
Other	Received on: __/__/__ Quantity: ____	
Name & contact number of PRI Chairman		
Name & contact number of BDO		
Name & contact number of BEO		
Date: _____	Signature of MO: _____	

SOPs for using RI Form 18

This communication plan has been designed with the objective of collating the information necessary at a PHC level to give an overview of the opportunities available to the MO and staff to enhance immunization coverage. The plan can be made for each quarter with tentative dates. At times it may not be possible to give exact dates however it may be possible to identify a person or time when the dates could be confirmed.

Activities: the sub headings are indicative and medical officers are encouraged to identify any other meetings that could be utilized for vaccination advocacy or enhance community support for RI.

Meetings with Block Panchayat/BDO – the PRI is an important part of RI strengthening and their meetings are held regularly. Interactions with the BDO are essential as they are involved in community development and directly interact with community leaders.

Local press agency / journalist – this list will be useful to disseminate information through channels of mass media. They can also be of help during emergencies or any AEFI. Discuss with the CMO/DHO/DIO to ensure clear messages.

Meetings with NGO/community groups/institutions - wherever possible engage with organizations working with communities or NGOs or institutions such as colleges , medical colleges, industries in the area for support for RI.

Other – any other organizations or meetings

IEC material and display plan

Hoardings – identify points for display of hoardings and or banners – list main areas such as bus stops , market places or prominent locations.

Banners – enter the number and date of receipt of any banners and who will be responsible to ensure timely display. If banners are distributed to SC ensure entry of the same in Form 11 of each ANM.

Posters – enter the number and date of receipt of any banners and who will be responsible to ensure timely display.

Pamphlets / leaflets – same as above

Counselling aids / job aids etc. Enter the number and date of receipt and ensure distribution at the earliest.

Other – refers to other IEC material such as polio posters or other campaign posters.

Contact numbers of PRI Chairman, BDO and BEO - ensure numbers are up to date.

Table 3.7 Checklist for RI microplan components – all levels

Level	Components of Routine Immunization Microplan	Available	
		Yes	No
Sub-centre	Map of area -with name of village, urban area including all hamlets (tola), sub-villages, sub-wards, sector, mohallas, hard to reach areas, etc.)		
	Demarcation Map - This map allocates areas for each ANM if more than 2 ANMs are present in a SC. It can also show the exact boundaries and areas for ASHA and AWW.		
	Master list which includes all villages/areas/HRAs		
	Estimation of beneficiaries and injection load per area		
	Estimation of beneficiaries and injection load per HRA		
	Estimation of beneficiaries, injection load and mobilizers per RI session site		
	Estimation of vaccines and logistics		
	ANM work plan including mobilization plan		
	General information sheet		
	Beneficiary list - PW and children aged 0-2 years		
	Session due list		
	Vaccine coverage chart		
PHC/ Urban planning unit plan	Map of PHC showing SCs area demarcation		
	Master list of all areas		
	RI microplans from each SC		
	Vaccine delivery plan and route chart		
	Vaccine and logistics estimation per SC		
	Vaccine and logistics for entire PHC		
	MO Supervision plan		
	Cold chain contingency plan		
	Bio Medical Waste management plan		
	IEC and social mobilization plan		
	Training plan (if applicable)		
	Latest coverage chart		
District plan	Map of district showing blocks/PHCs in district		
	Compiled RI microplans from all PHCs		
	Supervision plan of district officials		
	Latest coverage chart for district		
	Vaccine and logistics estimation per block		
	Timeline for RI microplan update/beneficiary estimation		
	IEC and social mobilization plan		
Training plan			

UNIT-4

Cold chain and logistics management

A decorative graphic in the bottom right corner of the page. It features a stylized hand with fingers spread, rendered in a light purple color. From the palm of the hand, several diagonal lines radiate outwards, resembling rays of light or a fan. The background of the entire page is a solid purple color.

Learning objectives

- *Guide and supervise the vaccine and cold-chain handler (VCCH) at the ILR point to maintain the cold chain and manage the supplies of vaccines and logistics.*
- *Monitor maintenance and facilitate repair of cold-chain equipment.*
- *Ensure regular and adequate supply of vaccines and other related logistics to ILR points.*
- *Supervise and ensure systematic distribution of vaccines and logistics to all session sites and adherence to use of open vial policy guidelines.*

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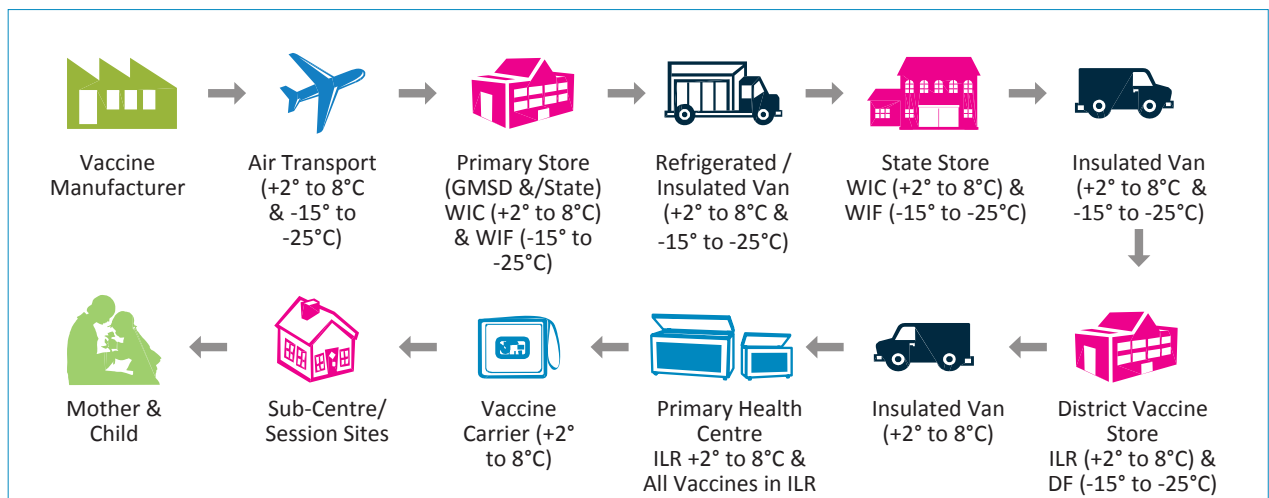
Cold Chain and logistics management

4

Cold chain

Cold chain is a system of storing and transporting vaccines at recommended temperatures from the point of manufacture to the point of use. The cold-chain system is depicted at Fig 4.1.

Fig. 4.1. Cold chain system



Cold Chain - Key elements

The key elements of the cold chain are:

- Personnel: to manage vaccine storage and distribution (vaccine and cold-chain handler at each cold-chain point)
- Equipment: to store and transport vaccine and monitor temperature
- Procedures: to ensure correct utilization of equipment and ensure vaccines are stored and transported safely.

As MO, you need to ensure that cold-chain equipment is functional, storage temperatures are correctly maintained and recorded and that adequate stock of vaccines and logistics are available and issued. A vaccine and cold-chain handler (VCCH) is trained and designated to maintain the cold chain. It is also necessary to look into the dry storage areas, i.e. storage of syringes and diluents, and ensure that they are safely stored and accessible.

Personnel:

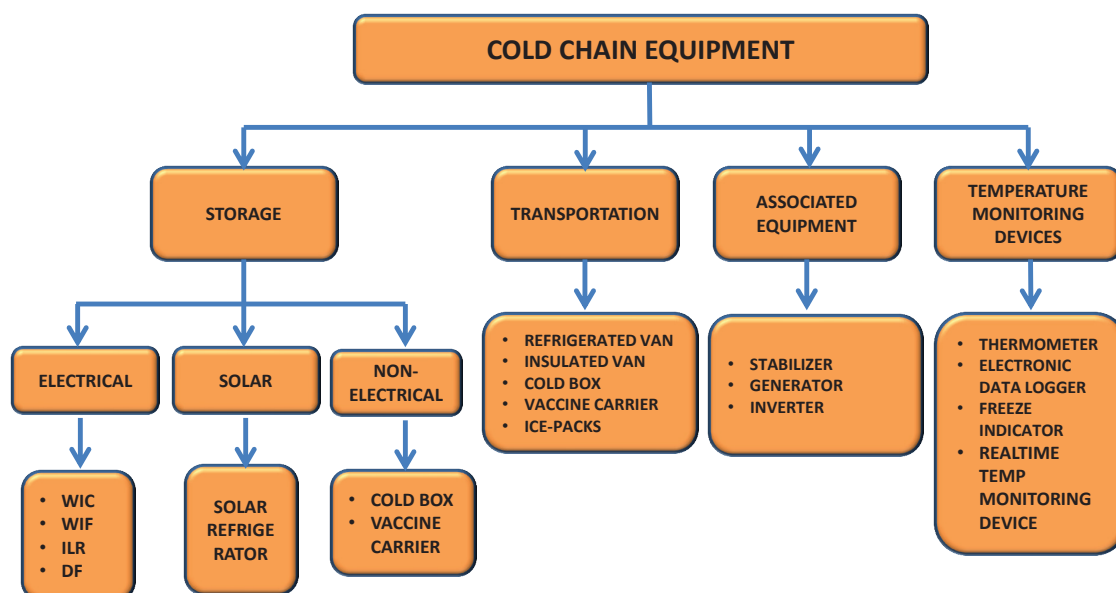
In case more than one MO is posted in the centre, designate one MO for RI, who can also be the focal point for the cold chain.

Vaccine and cold-chain handler: At every ILR point, designate a senior male or female HW (pharmacist/staff nurse/ANM/LHV/MPW/health supervisor) as the VCCH. He/she should be responsible for forecasting, indenting, receiving, storing and distributing vaccines and logistics, maintaining cold-chain equipment and related records. They will require training or update of knowledge and skills in order to perform their roles effectively. **(refer Handbook for Vaccine & Cold Chain Handlers)**

Equipment and procedures

Cold chain equipment: Cold chain equipment, both electrical and non-electrical, is used for storing vaccines and/or transporting them at appropriate temperatures. Figure 4.2 summarizes the cold chain equipment supplied under the UIP. The NCCMIS (National Cold Chain Management Information System) website is the platform where all information on the cold chain equipment and management is being collated.

Fig. 4.2. Overview of cold-chain equipment



WIC – walk-in cooler; WIF – walk-in freezer; ILR – ice-lined refrigerator; DF – deep freezer

Table 4.1 – Technical specifications of cold chain equipment

Equipment	Temperature	Storage Capacity	Holdover time
Electrical			
Deep Freezer (Large)	-15°C to -25°C	Ice packs or OPV stock for 3 months (275 to 300 Litres)	At 43°C for 2 hrs 30 mins (minimum)
ILR (Large)	+2°C to +8°C	BCG, OPV, IPV, RVV, DPT, TT, Measles/MR, Hep-B , Penta, IPV, Vaccine stock for 3 months (135 to 160 litres)	At 43°C for 20 hrs (minimum)
Deep Freezer (Small)	-15°C to -25°C	Ice packs (105 to 125 litres)	At 43°C for 2 hrs 30 mins (minimum)
ILR (Small)	+2°C to +8°C	BCG, OPV, IPV, RVV, DPT, TT, Measles/MR, Hep-B vaccine stocks for one month (90-105 litres)	At 43°C for 20 hrs (minimum)
Non-electrical			
Cold Box (Large)	+2°C to +8°C	All vaccines stored for transport or in case of power failure (20 to 25 litres)	At 43°C for 96 hrs (minimum)
Cold Box (Small)	+2°C to +8°C	All vaccines stored for transport or in case of power failure. (5 to 8 litres)	At 43°C for 48 hrs (minimum)
Vaccine carrier (1.7 litres)	+2°C to +8°C	All vaccines carried for 12 hours (4 conditioned Ice packs & 16-20 vials)	At 43°C for 36 Hrs (minimum)

Holdover time

In the event of power failure, “holdover time” for any functional healthy cold-chain equipment is defined as “the time taken by the equipment to raise the inside cabinet temperature from its cut-off temperature to the maximum temperature limit of its recommended range”, e.g. in the case of ILR, if the temperature is 4°C, then the time taken to reach 8°C from 4°C will be the holdover time for that ILR.

Holdover time of ILR depends on the following factors:

- Ambient temperature – more the ambient temperature, less will be the holdover time;
- Frequency of opening of lid and use of basket;
- Quantity of vaccines kept inside with adequate space between the containers (equipment empty/loaded);
- Condition of the ice pack lining (frozen/partially frozen/melted) inside electrical/non-electrical cold-chain equipment.

Note: DF does not have holdover time like ILR as it does not have an ice lining inside its wall. It is dependent on the number of frozen ice packs kept inside it.

ILR point or Cold Chain point:

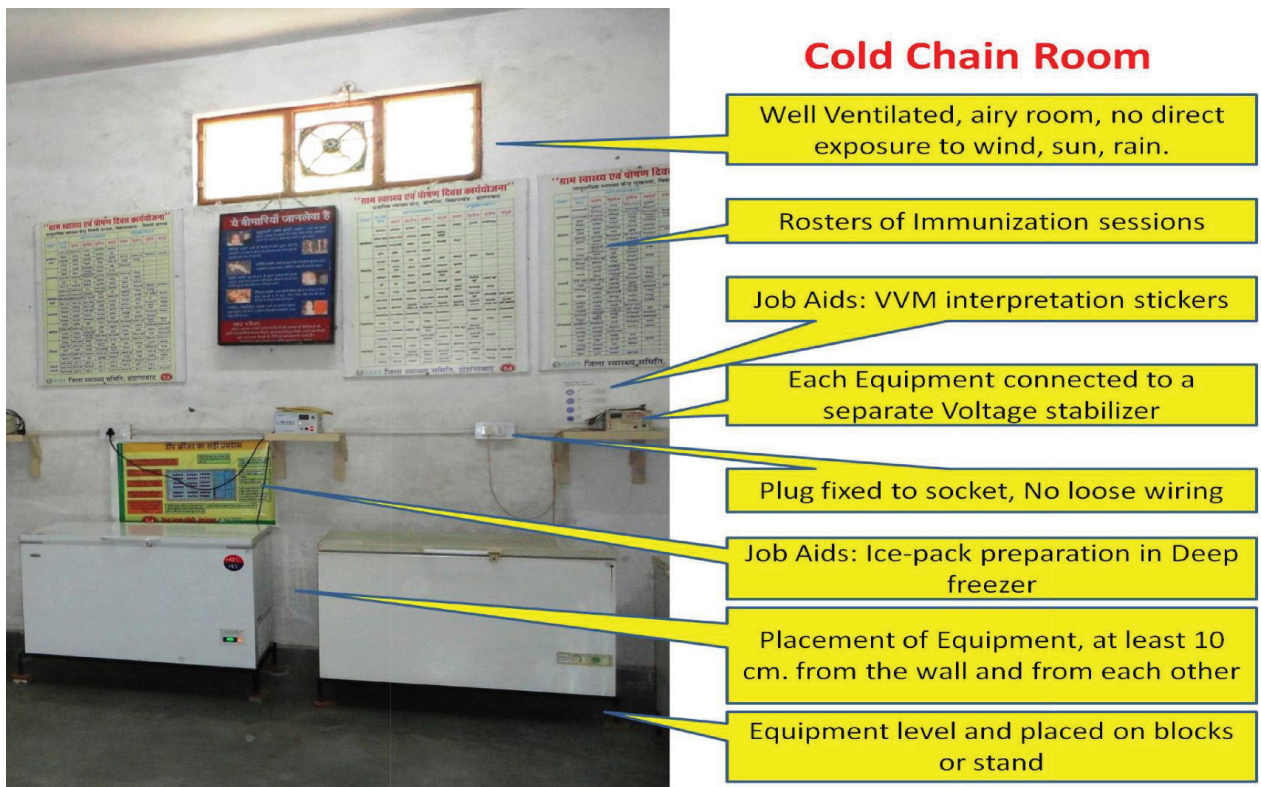
An ILR point or cold chain point (CCP) is located at a health centre (usually PHC/UHC/CHC) with an Ice Lined Refrigerator for storage of vaccines and a deep freezer for preparation of frozen ice packs. The cold chain point must have a generator as power back up.

The function of the CCP point is to receive, store and further distribute vaccines, diluents and other logistics to another ILR point or directly to the session sites.

Cold-chain room

Keep all electrical cold-chain equipment in a separate room (Fig. 4.3) with restricted entry to keep the vaccines and cold-chain equipment safe and secure. During visits to the cold-chain room and the weekly meetings, review the cold chain and vaccine distribution system of your centre. Ensure proper display of all the cold chain related job aids and use them to refresh knowledge and skills.

Fig. 4.3. Cold chain room

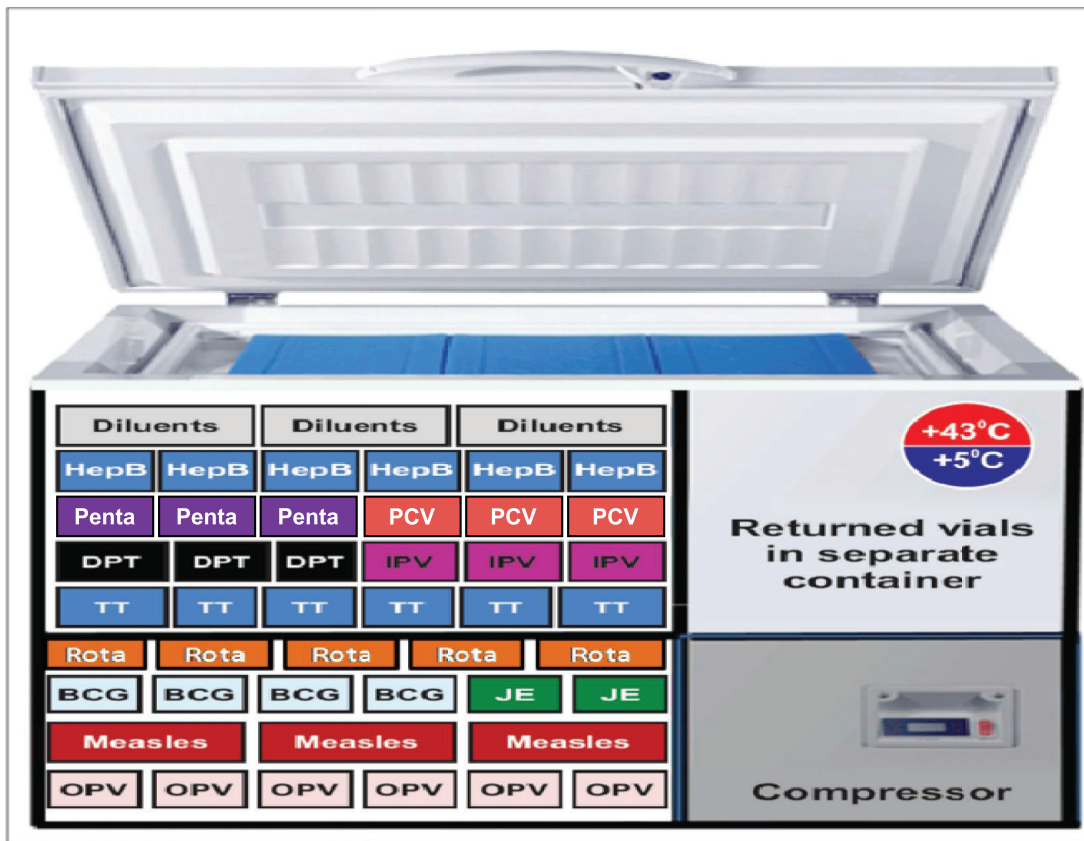


Ice-lined refrigerator (ILR)

A diagrammatic representation of an ILR is given in Fig. 4.4. An ILR maintains a cabinet temperature between +2°C and +8°C. It is used to store UIP vaccines at the PHC and district levels. An ILR with a top-opening lid prevents loss of cold air during door opening and can keep vaccines safe with as little as 8 hours electricity supply in a 24-hour period. ILRs are available in two sizes – large (for districts) and small (for PHCs).

In case baskets are not available, two layers of **empty ice packs** can be laid flat on the bottom of the ILR to avoid contact with the inside floor of the cabinet. **Vaccines should never be kept on the floor of the ILR.** Other dos and dont's for ILR use are given in Table 4.2.

Fig. 4.4. Storing vaccines in ILR



NEVER keep any vials that are expired, frozen or with VVMs beyond the end point in the cold chain, as they may be confused with those containing potent vaccines. Keep them in the red bag for disinfection and disposal.

IDENTIFY A DRY SPACE FOR STORING EXPIRED/UNUSABLE VACCINES BEFORE FINAL DISPOSAL

Table 4.2. Dos and dont's for ILR use

Dos	Dont's
✓ Keep all vaccines including those returned under open vial policy in the basket supplied along with the ILR.	➤ Do not store any other drugs/non-UIP vaccines in the ILR.
✓ Store diluents at +2°C to +8°C at least 24 hours before use.	➤ Do not open the ILR frequently.
✓ Leave space in between the vaccine boxes.	➤ Do not keep food or drinking water in the ILR.
✓ Place a thermometer in the basket in between the vaccines.	➤ Do not keep vaccines which have expired and have crossed the discard point of VVM.
✓ Keep freeze-sensitive vaccines at the top of the basket.	➤ Do not disturb the thermostat setting frequently.
✓ Keep heat-sensitive vaccines in the bottom of the basket.	➤ Do not place heavy weight on the ILR.
✓ Arrange vaccines as per their expiry dates. (Early expiry should be kept above the later expiry ones).	➤ Do not store excess stock of vaccines, i.e. more than the maximum stock.

Deep freezer (DF)

Freezing ice packs in the DF maintains the cabinet temperature between -15°C and -25°C. Unlike the ILR, the DF has little or limited holdover time, which is dependent on the number of frozen ice packs in it (See Fig. 4.5 and 4.6 for correct placement of ice-packs in the DF) and the frequency of opening (See Table 4.3 for Dos and dont's on use of DFs).

- At the PHC level, DF is used only for preparation of ice packs.
- At the district headquarters, DFs have been supplied for storage of recommended vaccines such as OPV and preparation of ice packs.

Table 4.3. Dos and dont's for DF use

Dos	Dont's
✓ Use DF only for preparation of ice packs at the sub-district level cold-chain points (PHC/CHC/SC)	➤ Do not keep any vaccine in the DF at sub-district level
✓ Use DF to store OPV at district level	➤ Never keep diluents in the deep freezer
✓ Keep frozen ice packs in the vaccine storing DF to increase the holdover time	➤ At district level do not use the same DF for simultaneously storing vaccines and preparing ice packs

Fig. 4.5. Freezing ice packs in the deep freezer

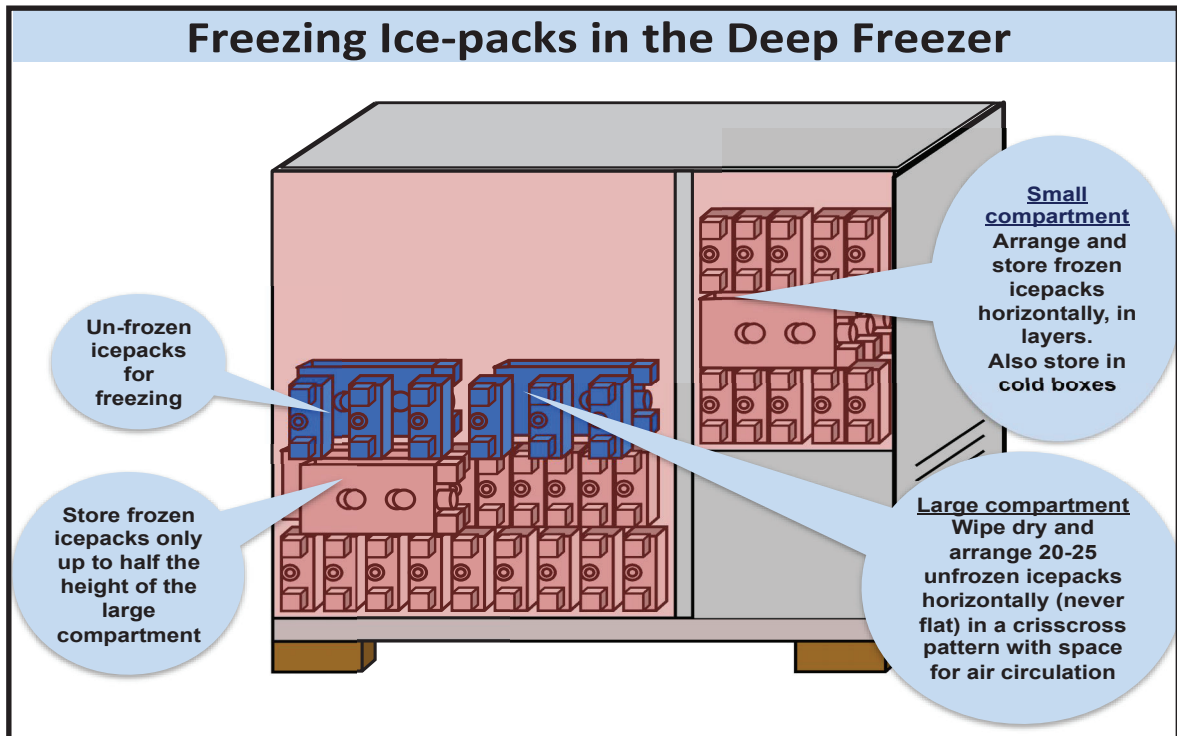


Fig. 4.6. Brick layered ice packs in deep freezer



Domestic refrigerators

Domestic refrigerators also maintain a cabinet temperature between +2°C and +8°C with a holdover time of only 4 hours. Therefore, they are **not recommended for common use** in the UIP. However, they are used in urban dispensaries and by private practitioners in urban areas due to more assured power supply and non-availability of ILRs and DFs.

The refrigerator if used must be:

- Used exclusively for vaccines
- No vaccine should be kept in the compartments of the freezer, chiller, door or basket of the refrigerator
- Follow the guidelines to store vaccines on the shelves of the refrigerator in the same order as used for ILR.

Voltage stabilizer

A voltage stabilizer is electronic equipment that ensures a constant output voltage of 220 volts whatever be the variation in input voltage, and thus safeguards equipment from excessive voltage variation. This is suitable for the working of the ILR and DF. Each ILR or DF should be connected to the mains through its own independent voltage stabilizer with proper earthing.

ILR/DF Control panel

A control panel monitors the temperature/supply voltage and operates the cold-chain equipment. It is placed at the front right bottom side of the ILR and DF. The control panel may differ as per the make/model of the cold-chain equipment. The functions of various components of the control panel are as follows:

- **Green light:** This is an indicator lamp, which shows that electric power is available up to the equipment from the stabilizer.
- **Red light (in DF control panel only):** It indicates that the temperature inside the equipment is not in safe range.

Remember:

- Glowing of green light does not ensure that the equipment is in running condition. Always keep a close watch on the inside temperature of the vaccines stored in the equipment.
- The temperature indicated by the panel thermometer is not the temperature of the vaccine.
- Record the temperature of alcohol stem thermometer kept inside the basket of the ILR.

- **Yellow switch (In ILR control panel only):** It is a thermostat bypass switch used when the ambient temperature is more than 45°C or when it requires lowering down inside temperature quickly.
- **Thermometer:** Shows the inside temperature of the equipment.
- **Thermostat:** A thermostat is a component which senses the temperature of inside the cabinet of the cold-chain equipment so that the system's temperature is maintained near a desired set point. The thermostat does this by switching the compressor on or off to maintain the correct temperature.

Vaccine van

A vaccine van is an insulated van used for transporting of vaccines in bulk. Vaccines should be transported only in cold boxes with the desired number of conditioned ice packs. These cold boxes should be loaded in the vaccine van immediately after packing with vaccines and unloaded at the destination as soon it is reached. Vaccines should be removed from the cold boxes and placed in the ILR immediately after reaching the destination.

Cold box

A cold box is an insulated box used for transportation and emergency storage of vaccines and ice packs. It is available in two sizes, large and small. It is used to:

- collect and transport large quantities of vaccines;
- store vaccines for transfer up to 5 days, if necessary for outreach sessions or when there is a power cut;
- store vaccines in case of breakdown of ILR, as a contingency measure;
- also used for storing frozen ice packs, e.g. during emergencies and before campaigns.

Packing a cold box (See Fig 4.7)

- Place conditioned ice packs at the bottom and sides of the cold box.
- Load the vaccines in cardboard cartons or polythene bags.
- Never place freeze-sensitive vaccines in direct contact with the ice packs. Surround them with OPV/BCG/JE vaccines.
- Keep a thermometer in the cold box.
- Place two rows of conditioned ice packs above the vaccine vials.
- Place a plastic sheet to cover the ice packs kept on top to ensure full holdover time.
- Securely close the lid of the cold box.

Fig. 4.7.Packing a cold box



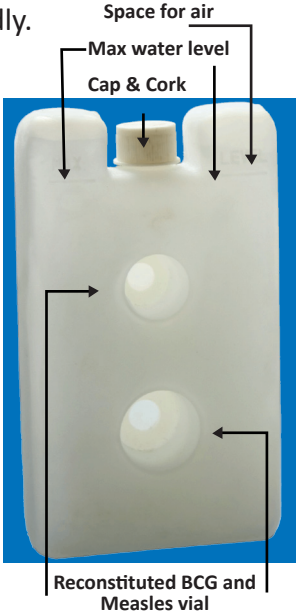
Ice packs

Ice packs are plastic containers filled with water. These are hard frozen in the deep freezer. They are placed inside a vaccine carrier and cold box to improve and maintain the holdover time. They are also used in ILRs as inside lining to improve and maintain holdover time during electricity failure. Dos and dont's for use of ice packs is given in Table 4.7.

About 20–25 ice packs (8–10 kg of ice) and 35–40 ice packs (12–14 kg of ice) can be frozen in one day in small and large deep freezers, respectively. Standard ice packs used in UIP for cold box and vaccine carrier are of 0.4 litre capacity.

Note: The personnel involved in preparing the vaccine carriers and “conditioned” ice packs may include other staff of the health centre. It is essential to train these staff as well on the importance and method of conditioning ice packs

Table 4.4. Dos and dont's in using ice packs

Dos	Dont's
<ul style="list-style-type: none"> ✓ Fill water only up to the level mark on the side to leave 10 mm room for expansion as water freezes. ✓ While filling, keep the ice pack vertically upwards under the tap so that it will overflow after reaching the desired level. ✓ Fit the stopper and screw on the cap tight. ✓ Check and ensure that ice pack does not leak. ✓ Clean the outer surface of ice packs with dry cloth before putting into the deep freezer. ✓ Keep ice packs horizontally (not flat) in a criss-cross manner in the DF (brick layered pattern see Fig 4.7). ✓ Keep a gap/breathing space between ice packs for freezing to be faster and uniform. ✓ Ensure use of conditioned ice packs when storing / transporting RI vaccines. 	<ul style="list-style-type: none"> ➤ Do not use ice packs that are cracked and/or are without cap or cork. ➤ Do not use ice packs with leakage; discard them. ➤ Never add salt to the water as it lowers the temperature to sub-zero level, which is not recommended. ➤ Do not refill an ice pack every time before use; the same water can be used repeatedly. <div style="text-align: right; margin-top: 20px;">  <p>The diagram shows a white plastic ice pack with a blue border. At the top, there is a cap and cork. A line points to the space above the water level, labeled 'Space for air'. Another line points to the water level, labeled 'Max water level'. A third line points to the cap and cork, labeled 'Cap & Cork'. At the bottom, there is a label 'Reconstituted BCG and Measles vial' with an arrow pointing to the bottom of the pack.</p> </div>

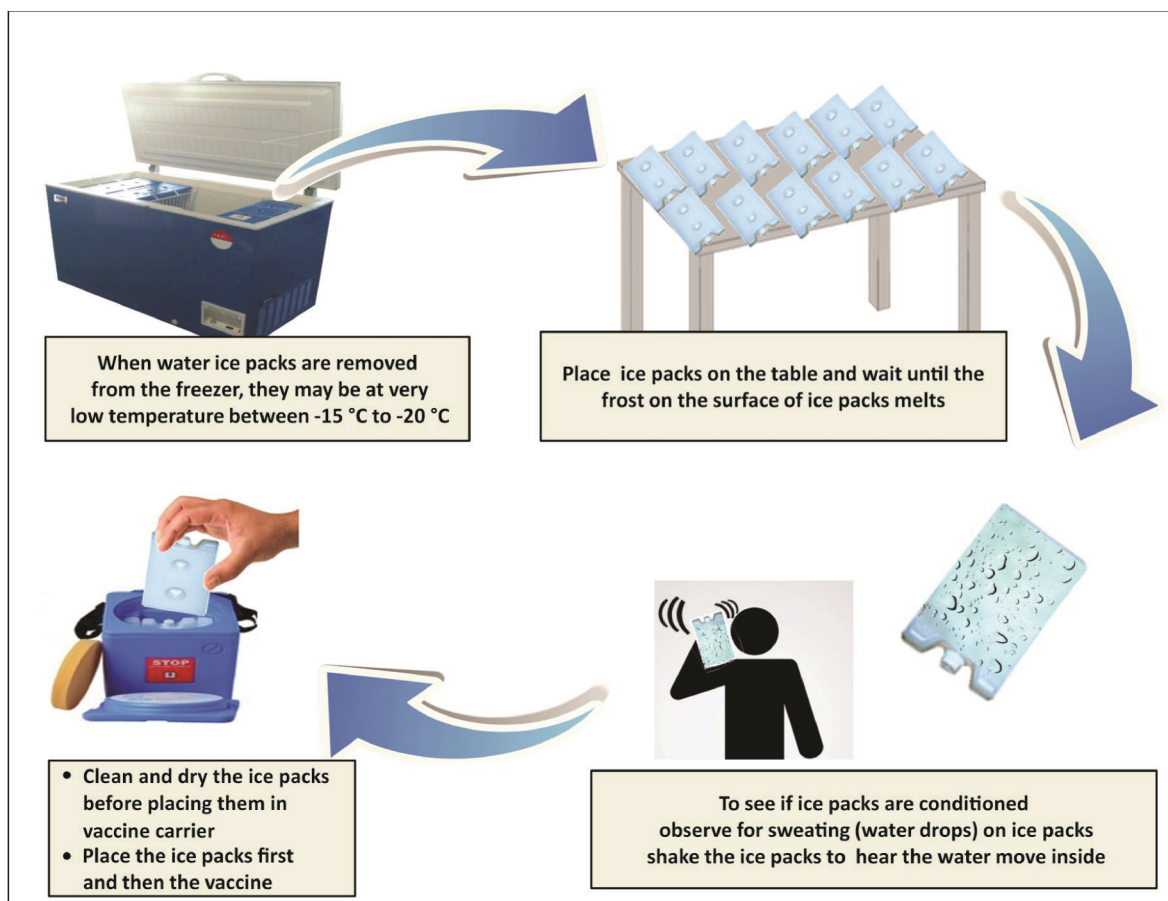
Conditioning of ice packs

Ice packs come out of the freezer at a temperature of about -20°C . They need to be kept at room temperature for a period of time to allow the ice at the core of the ice pack to rise to 0°C . This takes up to one hour at $+20^{\circ}\text{C}$ and rather less at higher temperatures. This process is called “conditioning” (Fig. 4.8).

- Conditioning of ice packs prevents freezing of vaccines (freeze-sensitive vaccines such as Hep B and T series) during transportation.
- Freeze-sensitive vaccines can be damaged if they come in direct contact with the frozen ice packs.
- At the start of session day, take all the frozen ice packs that you need from the freezer and close the door. Lay these out on a table leaving a 5 cm space all round each ice pack.

- Lay out ice packs preferably in single rows but never in more than two rows.
- Wait until there is a small amount of liquid water inside the ice packs.
- Shake one of the ice packs every few minutes. The ice is conditioned as soon as it begins to move about slightly inside its container.

Fig. 4.8. Conditioning of ice packs



Vaccine sensitivities

Vaccines lose their potency due to exposure to heat (temperatures above +8°C), cold (temperatures below + 2°C) and light.

Reconstituted BCG, measles/MR and JE vaccines are the most heat and light sensitive. Since these live vaccines do not contain preservatives, there is risk of contamination with *Staphylococcus aureus* leading to toxic shock syndrome and, therefore, they should be used within 4 hours of reconstitution. These light-sensitive vaccines are supplied in amber-coloured vials.



Under the open vial policy (OVP), any open vaccine vial returned from the field has to be used within 4 weeks (28 days) from the date of opening, provided the vaccine vial monitor (VVM) is in usable condition, vaccine has not been frozen and is within expiry date. The

vaccines that come under this policy are Hep B, OPV, DPT, pentavalent, TT and IPV.

Only those diluents that are provided with the vaccine by the manufacturer should be used. Keep diluents in an ILR at between +2°C and +8°C at least 24 hours before use to ensure that the vaccine and diluent are at the same temperature when being reconstituted. Keep diluents with the vaccines in a plastic zipper bag inside the vaccine carrier during transportation.

Sensitivity of various vaccines to heat, light and freezing is given in Table 4.5.

Table 4.5: Sensitivity of vaccines to heat, light and freezing

Vaccine	Exposure to heat/light	Exposure to cold
Heat and light sensitive vaccines		
OPV	Sensitive to heat	Not damaged by freezing
Measles/MR	Sensitive to heat and light	Not damaged by freezing
BCG, RVV and JE	Relatively heat stable, but sensitive to light	Not damaged by freezing.
Freeze sensitive vaccines		
HepB/Penta/PCV	Relatively heat stable	Freezes at -0.5°C (Should not be frozen)
IPV, DPT and TT	Relatively heat stable	Freezes at -3°C (Should not be frozen)
At the PHC level, all vaccines are kept in the ILR for a period of one month at temperature of +2°C to +8°C		
<p style="text-align: center;">Vaccines sensitive to heat</p> <ul style="list-style-type: none"> ■ BCG (after reconstitution) Most sensitive ■ OPV, Rota ■ IPV ■ MR ■ Rotavirus ■ JE ■ DPT ■ BCG (before reconstitution) Least sensitive ■ TT, ■ Penta, HepB, PCV 		<p style="text-align: center;">Vaccines sensitive to freezing</p> <ul style="list-style-type: none"> ■ HepB Most sensitive ■ PCV ■ Penta ■ IPV ■ DPT ■ TT Least sensitive 

Do not keep any vials that are expired, frozen or with VVM beyond the end point in the cold chain, as they may be confused with those containing potent vaccines.

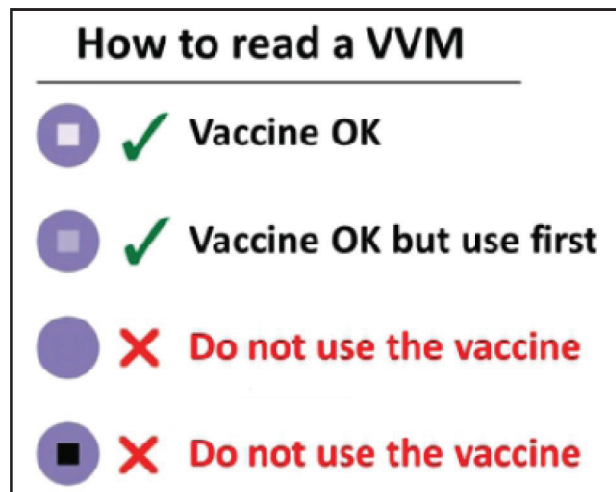
How to check vaccines for correct maintenance of cold chain

Vaccines need to be checked both for damage from excessive heat as well as from freezing. However, the physical appearance of a vaccine may remain unchanged even after it is damaged.

Checking vaccines for heat damage

VVM is a label containing a heat-sensitive material to record cumulative heat exposure over time. The combined effect of time and temperature causes the inner square of the VVM to darken gradually and irreversibly. Before opening a vial, check the status of the VVM (Fig. 4.9). If the VVM shows change in colour to the end point, then discard the vaccines.

Fig. 4.9. Different stages of vaccine vial monitor



Checking vaccines for cold damage (freezing)

DPT, TT, IPV, HepB and penta vaccines lose their potency if frozen. Moreover, the risk of adverse events following immunization (AEFIs) such as sterile abscesses may increase. Freezing can occur at any level in the cold chain. Discard the vial if it is frozen or it contains floccules after shaking. Conduct the shake test (as given below) if you suspect that a large number of vials at the cold-chain point could have been frozen.

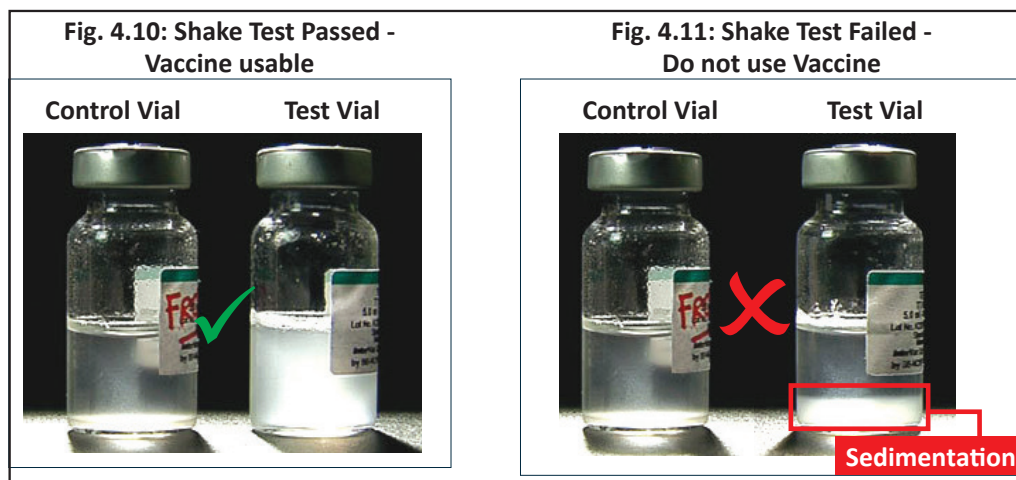
Information on vaccine sensitivities is given in Table 4.5, Dos and dont's in cold chain are given in Table 4.6. (Shake test NOT applicable for IPV)

Shake test - Test vial

- Take a vaccine vial you suspect that may have been frozen – This is “TEST” vial.

Shake test - Control vial

- Take a vaccine vial of the same antigen, same manufacturer, and same batch number as the suspect vaccine vial you want to test.
- Freeze solid this vial at -20°C overnight in the DF, and this is the ‘CONTROL’ vial and label accordingly to avoid its usage.
- Let it thaw. Do NOT heat it.
- Hold the Control and the Test vials together between thumb and forefinger, and vigorously shake the vials for 10-15 seconds.
- Place both vials to rest on a flat surface, side-by-side and observe them for 30 minutes.
- Compare for rate of sedimentation.
- If the sedimentation rate in the ‘Test vial’ is **slower** than in the “Frozen vial”, the vaccine has not been damaged, it has passed the shake test. Use the vaccine batch – it is not damaged.
- If the sedimentation rate is similar in both vials or if sedimentation is **faster** in the “Test” vial than in the “Frozen” vial, the vaccine is damaged, it failed in shake test. Do NOT use. Notify your supervisor.

**Information: Types of VVM**

VVMs are unique to each vaccine.

There are four types of VVM - VVM 30, VVM 14, VVM 7 and VVM 2. The number corresponds to the number of days the vaccine remains potent with exposure at + 37°C. In combined vaccines the VVM corresponds to the most heat sensitive component of the vaccines, e.g. in DPT vaccine the VVM corresponds to the Pertussis component of the vaccine.

Preventing freezing of vaccines in extreme cold climates:

- Keep cold chain equipment in heated rooms.
- Do not leave cold boxes outdoors or in unheated rooms.
- Use room temperature water packs for vaccine transport. Fill ice-packs with ordinary tap water; do not freeze or chill them. In extremely cold conditions, use ice packs filled with warm water at 20°C.
- Use freeze indicators in all refrigerators and cold boxes, if possible.
- Use a heated vehicle. Never leave cold boxes in an unheated vehicle, especially overnight.

Storage and Use of Diluents

Only use the diluents supplied/packaged by the manufacturer with the vaccine, since the diluents are specifically designed for the needs of that vaccine, with respect to volume, pH level and chemical properties.

The diluents should be stored in the ILR at the last cold chain point. If the ILR has space constraints then the diluents may be stored outside the cold chain. However **diluents must be kept in ILR at least 24 hours** before use or issuing to sessions to ensure that vaccines and diluents are at same temperature (i.e. +2°C to +8°C) during reconstitution. Otherwise, it can lead to thermal shock that is, the death of some or all the essential live organisms in the vaccine. Store the diluents and droppers with the vaccines in the vaccine carrier during transportation.

Table 4.6: Dos and dont’s in cold chain and vaccine sensitivities

Do’s	Dont’s
<ul style="list-style-type: none"> ✓ Keep all vaccines in ILR at +2°C to +8°C at PHC ✓ Use diluent provided by the manufacturer with the vaccine ✓ Keep diluents in ILR at +2°C to +8°C atleast 24 hours before use ✓ Use Rotavirus vaccine, reconstituted BCG, JE and measles/MR within 4 hours ✓ Discard all damaged vials for disinfection and disposal 	<ul style="list-style-type: none"> ➤ Do not keep in the cold chain: <ul style="list-style-type: none"> o Expired vials, o Frozen vials or o Vials with VVM beyond the end point ➤ Do not use Rotavirus vaccines or reconstituted BCG, JE and Measles/MR vaccines after 4 hours

Vaccine carrier

It is an insulated box used for carrying vaccines (16–20 vials) and diluents from the PHC/ cold-chain point to session sites and to bring back the open vials (under the open vial policy) from the session sites to the cold-chain point on the same day after the session for storage and subsequent use. Vaccine carrier (with 4 conditioned ice packs) maintains the inside temperature between +2°C and +8°C for 12 hours, if not opened frequently.

Packing a vaccine carrier

- ✓ Confirm that there are no cracks in the walls of the vaccine carrier.
- ✓ Take out the required number of ice packs from the deep freezer and wipe them dry.
- ✓ Keep them outside for conditioning before placing into the carrier.
- ✓ Place four conditioned ice packs into the vaccine carrier along the sides.
- ✓ Wrap vaccine vials and ampoules in thick paper, e.g. plain white paper before putting in a polythene bag so as to prevent them from touching the ice packs. Place some packing material between “T” series vaccine and the ice packs to prevent them from touching the ice packs.
- ✓ Place the plastic bag in the centre, away from the ice packs. This will prevent labels from peeling off from the vials.
- ✓ Place foam pad on top of the ice packs.
- ✓ If more than one vaccine carrier is being carried, keep the whole range of vaccines required for the day’s use in each carrier so that only one carrier is opened at a time.

Fig 4.12. Correct packing of a vaccine carrier

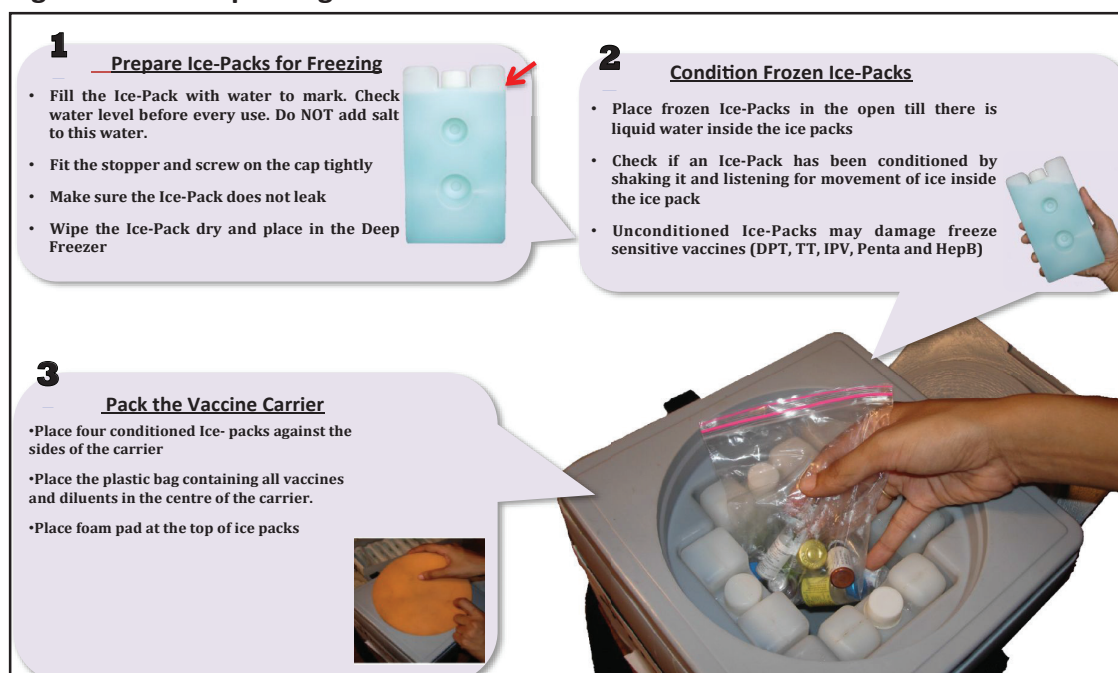


Table 4.7. Dos and dont's in using a vaccine carrier

Dos	Dont's
<ul style="list-style-type: none"> ✓ Place vaccines and diluents in cartons or polythene bags to ensure labels are protected. ✓ Use only conditioned ice packs in the vaccine carrier. ✓ Ensure that some ice is present in the ice packs while conducting the immunization session. ✓ Ensure collection of vaccines in the vaccine carrier on the session day itself. ✓ Close the lid tightly and securely. ✓ Keep the interior of the vaccine carrier clean and dry after every use. 	<ul style="list-style-type: none"> ➤ Never use day carriers, which contain 2 ice packs or thermos flasks for routine immunization. ➤ Never use a screwdriver or any other sharp shaft to open the lid of vaccine carrier. ➤ Do not drop, knock or sit on the vaccine carrier. ➤ Do not leave the vaccine carrier in the sunlight. ➤ Do not leave the lid open once packed.

Fig 4.13. Placement of vaccines when at RI session site



Temperature monitoring

Temperature recording is done in order to ensure that the vaccines are kept at recommended temperatures and the cold-chain equipment is working properly. A break in the cold chain is indicated if the temperature rises above +8°C or falls below +2°C in the ILR and above -15°C in the DF. Different type of thermometers and instruments are used to measure the temperature during storage and transport of vaccines as given below.

Dos and dont's in temperature monitoring of vaccines is given in Table 4.8.

Alcohol stem thermometer

Alcohol thermometers (Fig. 4.14) are very sensitive and more accurate than dial thermometers. They can record temperatures from -40°C to $+50^{\circ}\text{C}$ and can be used for ILRs or DFs.

Temperature logbook

Temperature logbook (Table 4.8) should be used to take action to shift vaccines to cold boxes or other ILRs when the situation requires.

VVM

A VVM attached to vaccine vials is also a temperature monitoring device which records cumulative heat exposure over time.

Electronic data logger (30DTR – 30 days temperature recorder)

Electronic data loggers are being introduced to monitor the temperature of ILR. An electronic logger is an electronic device placed with the vaccines; it records the vaccine temperature for 30 days. It has an alarm that alerts the handlers as soon as the temperature of the equipment storing the vaccines crosses the safe range.

Fridge indicator

The fridge indicator (Fig. 4.15) is placed in between freeze sensitive vaccines (Hep B, DPT, TT, IPV, penta, etc.)

Freeze indicator

A Freeze indicator is an electronic device to monitor vaccines exposed to temperatures less than 0°C . It contains an electronic temperature measuring circuit with associated LCD display. If the indicator is exposed to a temperature below 0°C for more than 60 minutes, the display will change from the “good” status “✓” to the “alarm” status “X”. Once it changes to X, it cannot be re-used or reset and will need to be discarded. Its shelf life is five years. Vaccines should never be used without conducting the shake test when freeze tag shows the “X” mark.

Fig. 4.14. Alcohol stem thermometer

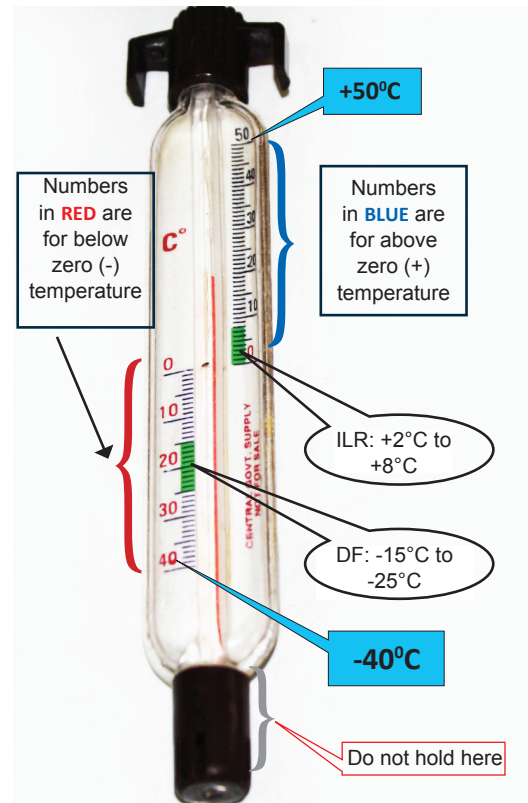


Fig. 4.15. Fridge indicator



Fig. 4.16. Freeze indicator

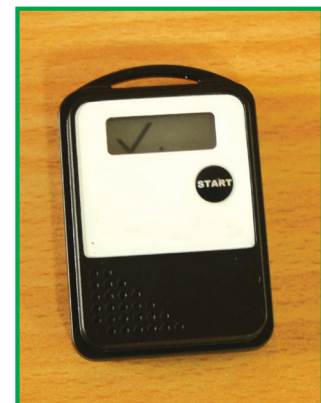


Table 4.8. Temperature log book for ILR

Comprehensive Log book for ILR		Month & Year: _____/_____/_____																																		
		1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31				
Temperature/Date	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E	M	E		
-2 and below
-1
0
(+) 1
(+) 2
(+) 3
(+) 4
(+) 5
(+) 6
(+) 7
(+) 8
(+) 9
(+) 10
(+) 11
(+) 12
(+) 13
(+) 14
(+) 15 and above
Power failure (in Hrs)																																				
Defrosting & Cleaning Done (v)																																				
Defect Reported to CCT (v)																																				
CCT reported for repair (v)																																				
Type of defect noticed (1 or 2)*																																				
Equipment repaired (v)																																				
Signature of VCCH																																				
PPM Visit by CCT (Signature)																																				
Supervisory visit (Signature)																																				
Parameters																																				
Is the CCE levelled																																				
Is the CCE away from sunlight																																				
Is the CCE placed on wooden platform																																				
Is the CCE atleast 10 cm away from wall																																				
Is there atleast 10 cm gap between CCE																																				
Reviewed & Verified by Facility Incharge (Signature/ date)																																				
MOI/C or DIO should review the temp. log book and assess the following parameters once monthly and do stock verification of atleast one vaccine, diluent and syringes																																				
Is the CCE Locked																																				
Is the CCE connected with independent functional stabilizer																																				
Is the CCE plugged permanently to the socket																																				
Is the CCE has a functional thermometer available																																				
Frost less than 5 mm																																				
Inspected during PPM Visit by CCT (Signature/Date)																																				
Vaccine are stacked neatly																																				
Vaccine are placed in basket																																				
Vaccine are arranged in FIFO order																																				
Any unusable vaccine (Expired / VVM with Discard point) found?																																				
Supervisory visit (Signature/Date)																																				

(* 1 = Major, 2 = Minor)

Real time temperature monitoring device

A real time monitoring device will allow time–temperature monitoring for the recorded period. Temperature monitoring is done at the device level using a digital display and LED indicators/buzzer for audio/visual indication that will help local action immediately.

With this type of temperature monitoring data logger having a number of sensors as per requirement (placed at the top/middle/bottom location in the ILR cabinet), real time temperature mapping is possible and it will give an alarm at the local level and SMS alerts to the users in case of temperature excursion.

Table 4.9. Dos and dont's in temperature monitoring of vaccines

Dos	Dont's
<ul style="list-style-type: none"> ✓ Keep one thermometer in each ILR and each DF. ✓ Designate VCCH to record the temperature twice daily for ILR/freezer used for storage of vaccines. ✓ Keep the booklet of 12 monthly temperature recording forms on the top of each unit. ✓ Write the serial number of ILR/deep freezer on the top of the temperature record book. ✓ Keep the thermometer in between the freeze sensitive vaccines inside the basket of the ILR. ✓ VCCH should sign on the temperature record book after recording temperature reading. ✓ MOIC to record the temperature and sign on the log book once every week. ✓ Preserve the temperature logbook of cold-chain equipment for a minimum period of three years. ✓ Adjust the thermostat switch in different seasons to maintain the inside temperature of the equipment well within the prescribed range. ✓ Do the shake test for T-series vaccines if temperature falls below +2°C. 	<ul style="list-style-type: none"> ➤ Do not take the alcohol stem thermometer out of ILR while taking reading, as it is very sensitive.

Making an inventory of equipment

An inventory or equipment stock register should have details of cold-chain equipment such as model number, serial number, company, capacity (volume), date or month of manufacture, received on, received from and by, document of receipt, bill and details of warranty. The dates of installation, repair and condemnation should also be mentioned for individual equipment according to their condition.

Condemnation of cold-chain equipment

Cold-chain equipment which is obsolete or unserviceable should be condemned according to state government rules by state/district level committees. In the absence of state-specific rules for condemnation, follow Rule 124 of General Financial Rules (GFR) and GoI decisions read with Schedule VII of Delegation of Financial Power Rules.

Cold-chain maintenance

Cold-chain handlers are responsible for the day-to-day component of preventive maintenance, while the cold-chain technician (CCT) is responsible for undertaking minor/major repairs. Each cold-chain point should keep a logbook to record all the maintenance and repair tasks undertaken. Some terminologies related to cold-chain maintenance are discussed below.

Downtime

Downtime means the time period for which the equipment remains out of service. For example, if an ILR goes out of order on 10 Sept and is functional again on 15 Sept, the downtime is 5 days. Downtime of cold-chain equipment should be less than 7 days in case of minor repairs and 21 days in case of major repairs.

Response time

Response time is the time between sending information regarding breakdown to actually attending. For example, if an ILR goes out of order on 10 Oct and information about the breakdown is also sent on 10 Oct and a CCT attends to it on 12 Oct to check the defect, the response time is 2 days. The aim is to maintain a response time of 2 days.

Sickness reporting

An efficient reporting system contributes greatly to reduce the downtime of the equipment. The reporting should be direct from “who wants the service” to “who will provide the service” (with intimation to the other officers concerned) using the most reliable means of communication (telephone, email, etc.), whichever is the fastest for reporting on breakdown of CCE.

Cold-chain sickness rate

This is the proportion of cold-chain equipment out of order at any point of time.

For example, if there are 100 ILRs/DFs in a district and 5 are out of order (**equipment declared condemned should not be counted**), the cold-chain sickness rate on that day is 5%.

The Cold Chain Sickness Rate should always be less than 2% at any given point of time.

<p>Cold Chain sickness rate = $\frac{\text{No. of cold-chain equipment (ILR + DF) non-functional but repairable}}{\text{No. of cold-chain equipment (ILR + DF) functional plus non-functional but repairable}} \times 100$</p>

Float assembly

A float assembly is a stock of spare ILR/DF units kept at district/state headquarters for immediate replacement of defective units brought from cold-chain points, similar to a spare wheel in a car. The defective units, once repaired, go into the float assembly to meet any future emergency. At district level, following stock should be available in float assembly to ensure timely replacement:

- 5% of total ILR and DF installed in the district
- 20% of voltage stabilizers (1KVA)
- 20% of stem alcohol thermometers.

Repair

When cold chain equipment breaks down, immediately inform the CCT (Cold Chain Technician) at the district headquarters directly by telephone, followed by written communication with copy to the DIO as soon as possible.

Preventive maintenance tasks for cold-chain equipment is given in Table 4.10. A checklist of preventive maintenance tasks is given in Table 4.11. Suggested alternatives to be followed in emergency situations is given in Table 4.12.

Table 4.10. Preventive maintenance tasks

For ILR/DF	For cold box and vaccine carrier
<p>Daily checkup</p> <ul style="list-style-type: none"> ✓ Outside of equipment is neat and clean ✓ Equipment is level with wooden planks or wooden stand below each CCE ✓ Temperature recording is done twice daily <p>Weekly checkup</p> <ul style="list-style-type: none"> ✓ MOIC signs on the temperature log book ✓ Rubber seal (gasket) of the lid/door fits tightly. If a piece of paper is placed below the lid/door, it does not come out easily (paper test). ✓ Defrost if necessary <p>Monthly checkup</p> <ul style="list-style-type: none"> ✓ Defrost the equipment 	<p>After every use</p> <ul style="list-style-type: none"> • Clean and dry the equipment • Examine the inside and outside surface for cracks • Check that the rubber seal around the lid is not broken • Adjust the tension on the latches (if provided) so that the lid closes tightly • Lubricate hinges and locks routinely • Never keep the lid in locked condition while not in use • Do not leave in sunlight. Keep in shade • Do not leave the lid open once packed • Never drop or sit on the vaccine carrier/cold box

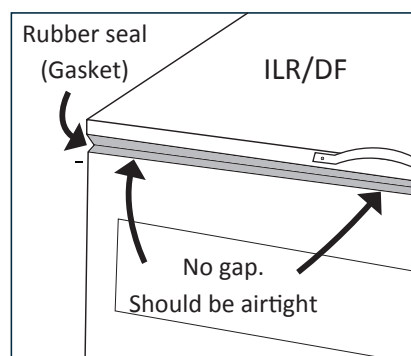
CCE – cold-chain equipment

Defrosting and cleaning

Frost formation is a sign of malfunctioning of the equipment, either due to incorrect setting of the thermostat or incorrect operation of the equipment. Frost increases electricity consumption and also makes the refrigerator less efficient. The accumulated frost must be removed, i.e.the equipment must be “defrosted”. This requires technical intervention as the vaccines are put to risk. It is recommended that the appliance be defrosted every month or earlier if the frost thickness on the inner wall is more than 5 mm.

Frost formation increases if:

- ✓ Equipment is opened too frequently
- ✓ Door is not closing properly
- ✓ Door seal is defective
- ✓ There is a high level of humidity.



Defrosting requires planning and support with MO oversight.

Troubleshooting

When the inside temperature of an equipment rises above 8°C or falls below 2°C, it requires to be checked immediately. Please check the following :

- Is power supply on?
- Plug placed correctly in the socket?
- Has the fuse blown?
- Is there a power failure?
- Is the setting of the thermostat correct?
- Is the appliance placed too close to a heat source?
- Is stabilizer supplying the rated output voltage or has its MCB tripped?

Table 4.11. Checklist for preventive maintenance of ILR/DF

A. External			
1	The exterior is clean	Yes <input type="checkbox"/>	No <input type="checkbox"/>
2	It is firm on the floor	Yes <input type="checkbox"/>	No <input type="checkbox"/>
3	It is properly levelled	Yes <input type="checkbox"/>	No <input type="checkbox"/>
4	Its sides are a minimum of 10 cm away from any wall or object	Yes <input type="checkbox"/>	No <input type="checkbox"/>
5	It is away from direct sunlight	Yes <input type="checkbox"/>	No <input type="checkbox"/>
6	The room is well ventilated	Yes <input type="checkbox"/>	No <input type="checkbox"/>
7	Lid is kept locked	Yes <input type="checkbox"/>	No <input type="checkbox"/>
8	Keys are kept at an easily accessible place	Yes <input type="checkbox"/>	No <input type="checkbox"/>
B. Internal			
1	Lid seals properly without gap on all sides	Yes <input type="checkbox"/>	No <input type="checkbox"/>
2	Lid seal is clean on all sides	Yes <input type="checkbox"/>	No <input type="checkbox"/>
3	Ice packs are in proper position (for DF only)	Yes <input type="checkbox"/>	No <input type="checkbox"/>
4	Ice packs are filled to the proper level (no leak)	Yes <input type="checkbox"/>	No <input type="checkbox"/>
5	Thickness of frost formation is not more than 5 mm	Yes <input type="checkbox"/>	No <input type="checkbox"/>
6	Vaccines are preserved in neat rows	Yes <input type="checkbox"/>	No <input type="checkbox"/>
7	There is space between rows for air circulation	Yes <input type="checkbox"/>	No <input type="checkbox"/>
8	Freeze sensitive vaccines are kept in basket and not touching any cooling surface (for ILRs only)	Yes <input type="checkbox"/>	No <input type="checkbox"/>
9	Separate dial/stem thermometer is kept among the vaccines	Yes <input type="checkbox"/>	No <input type="checkbox"/>
10	Reading of dial/stem thermometer is within desired temperature range	Yes <input type="checkbox"/>	No <input type="checkbox"/>
C. Technical			
1	Reading on the built-in thermometer of the equipment is within desired temperature range	Yes <input type="checkbox"/>	No <input type="checkbox"/>
2	Thermostat setting is correct for the desired cut-in/cut-off temperature	Yes <input type="checkbox"/>	No <input type="checkbox"/>
3	Temperature indicated is within specified range. (If not, adjust thermostat to obtain steady temperature within specified limits (only if user is fully aware about the setting procedure, otherwise contact the cold-chain technician)		
4	One voltage stabilizer connected for each CCE	Yes <input type="checkbox"/>	No <input type="checkbox"/>
5	Input voltage readingvolts	Yes <input type="checkbox"/>	No <input type="checkbox"/>
6	Output voltage reading.....volts	Yes <input type="checkbox"/>	No <input type="checkbox"/>
7	Plug of voltage stabilizer fits properly and is not loose in the power socket	Yes <input type="checkbox"/>	No <input type="checkbox"/>
8	Connections of equipment to voltage stabilizer are proper and not loose	Yes <input type="checkbox"/>	No <input type="checkbox"/>
9	Compressor compartment and the components inside are clean	Yes <input type="checkbox"/>	No <input type="checkbox"/>
10	Electrical connections are proper (visual checks)	Yes <input type="checkbox"/>	No <input type="checkbox"/>
11	No abnormal sound	Yes <input type="checkbox"/>	No <input type="checkbox"/>
12	Cooling fan (if any) and fan in compressor compartment (if any) works properly	Yes <input type="checkbox"/>	No <input type="checkbox"/>
13	Compressor and fan mounting bolts are tight	Yes <input type="checkbox"/>	No <input type="checkbox"/>
14	Pipe of components are not out of position and not touching others	Yes <input type="checkbox"/>	No <input type="checkbox"/>
15	Temperature is recorded minimum twice a day	Yes <input type="checkbox"/>	No <input type="checkbox"/>

Table 4.12. Suggested alternatives to be followed in emergency situations

Type of failure	Equipment	Alternatives at Primary Health Centre	Alternatives at District Level
Power failure of longer duration (more than 16 hours in a day)	ILR Freezer	<ul style="list-style-type: none"> Use alternate source of power supply for at least 8 hours in a day. If it is not possible, then transfer the vaccines to cold box, which can hold the vaccines for 72 hours if not opened. After 72 hours, if still alternate source could not be arranged, then shift the vaccines to the nearest cold-chain point. <p>If vaccines are not preserved in freezer, no action is required, otherwise transfer them to cold box.</p>	<p>Same as recommended for PHC</p> <p>At district level, if vaccines are stored in freezer, transfer them to cold box and store with frozen ice packs or commercial ice in polythene bags.</p>
Equipment breakdown (Select suitable alternative as indicated)	ILR	<ul style="list-style-type: none"> Store vaccines in cold boxes with conditioned ice packs. Transfer to domestic refrigerator if available in the vicinity. Transfer to any nearby PHC or other department's vaccine storage facility, if available. 	<ul style="list-style-type: none"> Store in cold box with conditioned ice packs Transfer to other ILR or refrigerator available. Transfer to any other storage facility available.
Equipment breakdown (select suitable alternative as indicated)	Freezer Voltage Stabilizer	<ul style="list-style-type: none"> Freeze ice packs in domestic refrigerator/s or in commercial ice factory, if available. Collect required quantity of frozen ice packs from nearby PHC in cold boxes on the day or a day before vaccine distribution. Distribute vaccine using commercial ice. Disconnect the stabilizer and obtain replacement immediately from district/regional HQ and reconnect. 	<ul style="list-style-type: none"> Store vaccines in ILR or refrigerator available Dispatch vaccines for PHC using commercial ice. Ask CCP recipient of vaccines to bring frozen ice packs while coming for collection. <p>Replace from float assemblies immediately from district/regional HQ stock</p>

Guidelines for use of open vaccine vials in immunization programme

Implementation of Open Vial Policy (OVP) allows reuse of partially used multi-dose vials of applicable vaccines under the UIP in subsequent sessions (both fixed and outreach) up to 4 weeks (28 days) subject to meeting certain conditions. This policy contributes to the reduction of vaccine wastage.

Open Vial Policy is only applicable to DPT, TT, Hep B, OPV, PCV, Hib containing pentavalent vaccine (Penta) and injectable inactivated poliovirus vaccine (IPV).

Conditions that must be fulfilled for the use of open vial policy

Any vial of the applicable vaccines opened/used in a session (fixed or outreach) **can be used** at more than one immunization session up to 4 weeks (28 days) **provided that:**

- The expiry date has not passed;
- The vaccines are stored under appropriate cold-chain conditions both during transportation and storage in cold-chain storage point;
- The vaccine vial septum has not been submerged in water or contaminated in any way;
- Aseptic technique has been used to withdraw vaccine doses, i.e. needle/septum has not been contaminated in anyway;
- The VVM has not reached/crossed the discard point;
- Date and time is written on vial.

DO NOT USE vaccine vial in case any one of the following conditions are met:

- expiry date has passed;
- VVM has reached/crossed discard point (for freeze-dried vaccine, before reconstitution only) or vaccine vials without VVM or disfigured VVM;
- no label/partially torn label and/or writing on label not legible;
- If date and time is not mentioned on vial;
- any vial thought to be exposed to non-sterile procedure for withdrawal;
- open vials that have been under water or vials removed from a vaccine carrier that has water;
- vaccine vial is frozen or contains floccules or any foreign body;
- there is breakage in the continuity of the vials (cracks/leaks);
- there is any AEFI from any of the vials; if so, do not use it, and retain it safely and separately. Inform MO and/or supervisor.

Open Vial Policy does not apply to measles/MR, Rotavirus, BCG and JE vaccines.

Cold-chain maintenance during vaccine distribution

- Maintain temperature of ILR between +2°C and +8°C for storage of vaccines and diluents. Monitor temperature twice daily regularly including on Sundays/holidays.
- Note the name of the manufacturer, batch number and expiry date of the vaccine and diluent in the stock register.
- Ensure proper recording and reporting of vaccine distribution and usage.
- Keep stock upto date, do not over-stock or under-stock vaccines and diluents.
- Multi-dose vials from which at least one dose has been removed may be at risk of contamination of the vial septum. These vials should therefore never be allowed to be submerged in water (from melted ice for example) and the septum should remain clean and dry.

Note: Well-sealed conditioned ice packs should be used in vaccine carriers and water should not be allowed to accumulate where the vials are stored. Vaccine vials must be transported in properly locked plastic zipper bag.

Fig. 4.17. Magnifying glass for reading vaccine vial labels



Field tip: Small handheld magnifying glasses were distributed to all ANMs in a district to enable them to read the small print of the vaccines vials. This has made it easier to see the small print and encouraged them to check the vials before using!!!

- Keep the “returned, partially used” vials in a separate box and label these accordingly.
- Observe early expiry first out (EEFO) policy for issuing vaccines. If the vaccines are of same expiry date, the partially used vaccine vials should be re-issued. The vial opened earlier, as recorded on the label of the vial, should be issued first.
- Contingency plan (RI Form 16) has to be in place in case of any exigency like power failure, equipment breakdown, etc.

Cold chain maintenance during the immunization session

- Inspect vaccine vials for visible contamination, i.e. check for any change in the appearance of vaccine, any floating particles or breaches of integrity such as cracks and leaks. If found DO NOT USE.
- **All vaccine vials must be marked with date and time of opening at first use.**

- Note the name of the manufacturer, batch number and expiry date of the vaccine and diluent in the tally sheet.
- Always pierce the septum with a sterile needle for drawing vaccine from the multi-dose vials being used. OPV vial dropper should be recapped with stopper (small cap) after each use, and kept on the ice pack. Vials of DPT, HepB, pentavalent, IPV, PCV and TT should not be kept on the ice pack (see Fig 4.13).

Specific attention while implementing open vial policy

- OVP is **not applicable** to vials of **Measles/MR, Rotavirus, BCG and JE vaccine**.
- **Measles/MR, Rotavirus, BCG, and JE vaccine should not be used beyond 4 hours of reconstitution/opening** under any circumstances.
- Rotavirus vaccine does not require reconstitution but **must not be used** beyond 4 hours of opening.
- ANM must NOT USE such vials after 4 hours of reconstitution or at the end of the session, whichever is earlier.
- These OVP vaccines will be used as per following instructions:
 - Before reconstitution check that the vaccine is within the expiry date and that VVM has not reached/crossed the discard point. When reconstituting, do so **only** with the diluent provided by manufacturer for that batch of vaccine.
 - Date and time of reconstitution must be mentioned on the label of the vial immediately following reconstitution. ANM needs to reconstitute the required vaccine vial even if there is a single beneficiary.
 - Reconstituted vials **will only be used for a single session**; they will not be carried from one session to another, even if the session is close by.
 - All vaccine vials have VVM appropriately displayed on them. The vaccine has to be used before reaching the end point.
 - If any AEFI occurs following use of any vial, do not use that vial; mark it and retain safely and separately for AEFI investigation.

After immunization session is over

- ANM should segregate the vaccine vials (used and unused) and keep these inside in a properly sealed and marked zipper pouch/bag in the vaccine carrier under the cold chain and ensure carrier is picked up by the AVD mechanism to deliver at the designated vaccine/cold storage point.
- Under no circumstances will the vaccine carrier/vaccines be kept in the field at places other than the designated cold-chain point such as ANM/LHV/other HW/ASHA/AWW's house, etc. In such an instance, the vials should not be used for subsequent sessions.

At the vaccine storage/cold-chain point at the end of immunization day

- Cold chain handler should ensure appropriate segregation of the vaccines into opened and unopened vials, and follow the instructions as below:

Unopened vials

- o If VVM is intact and in usable stage, retain the vial in ILR as per guideline, and issue accordingly.
- o If VVM is not in usable stage or there is partial/complete defacement of the label, retain the vial in a plastic box clearly marked “Not to be used” in ILR. Such vial should be discarded after 48 hours or before the next session, whichever is earlier.

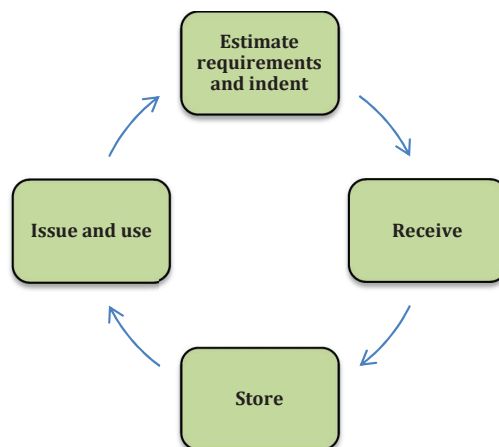
Opened vials

- o Segregate the vials on which OVP is not applicable such as Measles/MR/ Rotavirus /BCG/JE and retain in a plastic box clearly marked “**NOT TO BE USED**” in ILR. These vials should be discarded after 48 hours or before the next session, whichever is earlier. In case of any reported AEFI, they will not be discarded but retained separately for investigation.
 - o Segregate the vials for which OVP is applicable such as OPV/DPT/HepB/pentavalent/ IPV as below:
 - If VVM is intact and is in usable stage, retain the vaccine vial in ILR as per guideline, subject to the condition that the vial is within 28 days of opening (as found from date marked on the vial) and re-issue in the next session after ensuring that it has not exceeded 28 days after opening the vial.
 - If VVM is intact and is in usable stage, but the vaccine vial has exceeded 28 days after opening (as found from date marked on the vial), the vials should be discarded after ascertaining that these vials are not required for AEFI investigation.
 - If VVM is not in usable stage or there is partial/complete defacement of the label, retain in a plastic box clearly marked “Not to be used” in ILR. These vaccine vials should be discarded after 48 hours or before the next session, whichever is earlier (after ascertaining that these vials are not required for AEFI investigation).
 - o If there is any vial which has been used and there is a report of an AEFI, that vial (even if it is in usable stage) has to be kept separately in a properly sealed zipper bag earmarked “For AEFI investigation” in ILR under special custody and in the knowledge of the MO. This vial should never be issued to anyone unless authorized by DIO.
- The cold-chain handler should document the return of used (complete/partial) and unused vials in the vaccine distribution register.

Managing logistics of vaccines and other supplies

Vaccine and logistics management is a cyclic process (Fig. 4.18) and involves several steps, namely demand estimation, indenting, receipt, storage and distribution of vaccines and other supplies to health facilities in a timely fashion and at optimum cost.

Fig 4.18. Logistics management cycle



Commonly encountered problems in vaccines and logistics management

Stock out: A condition when no stock of a vaccine or other supplies are available.

Inadequate stock: Stock which is less than the buffer stock, i.e. less than 25% for vaccines and syringes.

Excess stock: Stock which is more than the requirement for one month including the buffer stock, i.e. more than 125% for vaccines and syringes.

Steps in logistics management

Following are the steps involved in logistics management related to vaccines, diluents and AD syringes.

Step 1 – Estimating requirements of vaccines

Compile the microplans of all the SCs at the PHC level and estimate the requirement of vaccines and other supplies (Refer Unit 3 for formats and details). Furthermore, ensure that the overall estimate includes a buffer stock and wastage as per acceptable wastage rates (Refer Unit 3 RI format 9). This allows maximum stock of vaccines at the:

- PHC level – for 1.5 months
- District level – for 2.75 months.

The GoI has laid down recommended stock levels for various levels as given in Table 4.13.

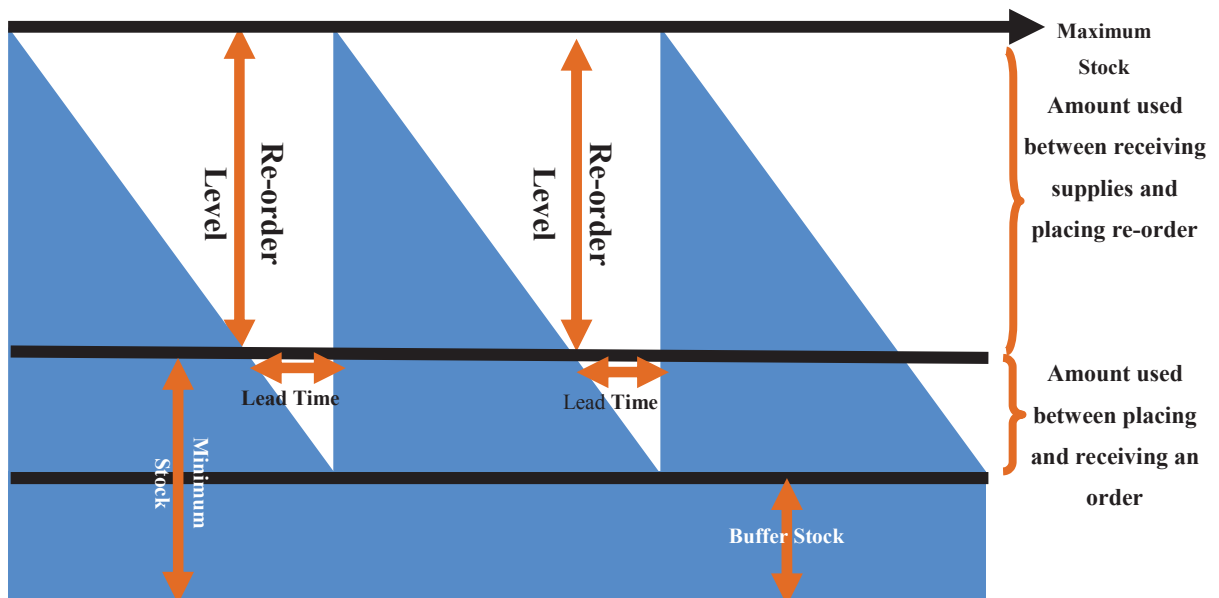
Table 4.13: GoI recommendations for storage of vaccines

Level	Working stock	Buffer stock	Lead time stock	Stocks	
				Max	Min
	Months	Months		Months (Working stock + buffer stock)	Months (Buffer stock + lead time)
District	2	0.5	0.25	2.75	0.75
PHC/UHC	1	0.25	0.25	1.5	0.50

The problems of stock-out, inadequate or excess stock can be avoided if a **minimum/maximum inventory control system** is implemented. This system ensures that the quantity in hand is always more than the buffer stock and less than the maximum stock.

Relationship between minimum, maximum and buffer stocks is given in Fig 4.19.

Fig. 4.19. Relationship between minimum, maximum and buffer stocks



Lead time

The time between ordering of new stock and its receipt. Leadtime varies depending upon the speed of delivery, availability and reliability of transport and sometimes the weather.

Buffer stock

It serves as a cushion or buffer against emergencies, major fluctuations in vaccine demands or unexpected transport delays. It is 25% extra for vaccines and syringes.

Minimum stock level

This is also known as the **re-order** level. It implies the least amount that you should have in your stock, or the level which, when reached initiates a re-order; usually expressed as the number of weeks/months of supply. It is the amount of stock which will be used in the time between placing and receiving the order, plus the buffer stock. The minimum stock level is the level below which stock should never drop **without having placed an order**.

Maximum stock level (peak stock)

It implies the largest amount of the stock that one should have, usually expressed as the numbers of weeks/months of supply. It is the minimum stock plus amount of the stock used between orders. The maximum stock level is set to guard against excess stock, which results in losing vaccines to expiration before use.

Working stock

Amount of stock used between two orders. It will be 4 weeks in case of a PHC.

Example: For a PHC with monthly requirement of Pentavalent of 280 doses, the buffer stock will be 70 doses (25% or one week's supply). Additionally, if the lead time is one week, then the maximum stock level, therefore, will be the Minimum stock and the stock between used between orders (140 doses + 4 weeks stock of 280 doses = 420 doses).

If the stock level falls to the re-order level, inform the district vaccine stores for replenishment and place an indent to avoid any shortage or stock-out.

Step 2 – Indenting, receipt and issue of vaccines at PHC

For indenting vaccines and supplies, you must check the following:

- Requirements of the PHC (session-wise)
- Utilization during the previous months. Get this information from monthly progress reports
- Find out balance in hand.

On arrival of vaccine:

- Check that type and amount of vaccine and diluents are the same as per the indent
- Check VVM and expiry date on each vial of vaccine
- Transfer vaccines to the ILR immediately after delivery

- Keep separate date-wise records of receipts, distribution and balance for each type of vaccine, logistics and each size of vial
- Keep record of vaccines distributed and utilized at the centres to assess the wastage of vaccine.

Before issuing vaccines, ensure the following:

- Requirement for each RI session
- Adequate number of diluents for the next day's use are kept in the ILR and sent to the session sites in vaccine carriers
- Ice packs in the vaccine carriers are conditioned
- Vaccines and diluents are at the same temperature and from the same manufacturer (Bundling)
- Open vial policy applicable vaccines are issued after carefully checking date of opening.

Step 3 – Update records on vaccine use

- Keep a record of the vaccines you administer
- Keep a record of the batch numbers and expiry dates of vaccine used
- Keep a record of vaccines returned to PHC
- Update eVIN (where applicable).

And then re-start with Step 1: Estimation of requirements.

Before you indent the next batch of vaccine, conduct a physical inventory to make sure that the ledger is accurate, i.e. all supplies issued to sessions are accounted for. Before indenting additional supplies for the next month, subtract your end balance from next month's stock requirements and include a 25% buffer stock.

Dos and dont's for vaccine storage and use are given in Table 4.14.

Vaccine storage and use

Table 4.14. Dos and dont's on vaccine storage and use

Dos	Dont's
<ul style="list-style-type: none"> • Keep all vaccine in ILR in PHC between +2°C and +8°C • Ensure that vaccine with earlier expiry date is used first (EEFO) if VVM is in usable stage • If two shipments of vaccines have the same expiry date, select the one which has remained longer in the store to be used first – first in first out (FIFO) • Transport vaccines in cold boxes or vaccine carriers only • Check ice packs for conditioning before packing vaccines • Ensure that the stocks are rotated so that no vaccine is kept for more than 1 month in PHC • Select the shortest route for distributing vaccines on session day • Conduct a physical inventory of all vaccines with diluents once every month and other supplies at least once every 3 months 	<ul style="list-style-type: none"> • Do not use any vaccine after expiry • Do not keep vaccines for more than 2.75 months at the district stores and 1.5 months at PHC • Do not store any vaccines at SCs or outside the cold chain • Do not allow DPT, TT, IPV, HepB and penta vaccines to freeze • Do not freeze the diluents, as the ampoules are likely to crack when frozen • Do not keep any expired vials, freeze-damaged vials or vials with VVMs beyond the discard point in the cold chain. These should also not appear in the available stock balance.

Since provision of immunization services depends on the simultaneous availability of a number of related supplies, shortage or stock-out of any of these negatively impact the programme.

“**Bundling**” ensures that vaccines are always supplied with diluents, droppers, AD syringes and reconstitution syringes, in corresponding quantities, at each level of the supply chain. Other related items such as tablet IFA and ORS required for the conduct of Village Health and Nutrition Day also need to be supplied simultaneously.

National Cold Chain and Vaccine Management Resource Centre (NCCVMRC), NIHFW, Delhi

National Cold Chain and Vaccine Management Resource Centre (NCCVMRC) is a joint initiative of the Ministry of Health & Family Welfare, National Institute of Health and Family Welfare (NIHFW)& UNICEF (GAVI) and was established in 2015 at NIHFW, Delhi. It coordinates with the National Cold Chain Training Centre (NCCTC), Pune to conduct Cold Chain Technicians' training and also coordinates and supports CCTs' training in other cold chain training centres.

Objectives of the NCCVMRC

- To plan, design, conduct, monitor and evaluate cold-chain training courses;
- To act as a resource centre for updated programmes and technical guidelines in immunization;
- To conduct need-based research to achieve an impact in quality and reach of immunization coverage in the country;
- To provide technical inputs to MoHFW for policy level decisions.

Activities

- Standardization of training for CCTs and vaccine logistics managers
- Operationalization, administration and monitoring of National Cold Chain Management Information System (NCCMIS)
- Maintaining training database for CCTs
- Knowledge/information management for cold chain and vaccine management
- Temperature monitoring (online) of State Vaccine Stores in ten states
- Conducting Effective Cold Chain and Vaccine Management Course (ECCVMC) for programme managers at state and district levels
- Support to states to conduct EVM assessments.

National Cold Chain Management Information System (NCCMIS)

Considering the usefulness in managing and monitoring the cold-chain equipment and for taking management decisions for the Immunization Programme, a centralized MIS was developed in 2010 by Ministry of Health and Family Welfare (MoHFW), GoI with technical and financial support from UNICEF India, and was coined as the National Cold Chain Management Information System (NCCMIS). Valuable inputs were taken from all the state EPI officers (SEPIOs) and cold-chain officers while developing this MIS.

NCCMIS serves as a comprehensive web-based database for various cold chain equipment and their related information across the country used in the UIP.

This is a dynamic database, which provides a wide range of information on:

- Cold chain situation of the country;
- Cold-chain points at various levels – Government Medical Stores Depot (GMSD), state, region, district and sub-district;
- Human resource, capacity building;
- Inventory of electrical and non-electrical cold-chain equipment, spare parts and toolkits;
- Analysis of various performance indicators for cold chain;
- Space analysis, etc.

Data collection

Data for this MIS is usually captured in two ways. A set of data which is required to be filled while opening a particular cold-chain point in a district is collected and entered as one-time data. The state-level cold-chain points (state vaccine stores) are created at national level. Cold-chain points up to district level (regional/divisional/district level stores) are created at state level and sub-district level cold chain points are created at district level.

Besides this, there are certain fields which are dynamic and need to be updated as and when there is a change such as breakdowns, repair of any equipment, change in staff, etc.

The data entry is limited to GMSD, state and district level users. The CCTs placed at the respective levels along with the immunization computer assistants are responsible for data collection and entry in the MIS under the supervision of cold-chain officers of the respective states.

State-wise trainings were conducted at the national level for training of trainers, who in turn have trained the district level users (CCTs/immunization computer assistants/stores managers/data entry operators) in a cascading manner for making the NCCMIS operational and updating it regularly.

NIHFW, through the NCCVMRC, is responsible for the overall maintenance, implementation and monitoring of the NCCMIS across the country including providing helpline support to end-users.

Features of NCCMIS

- Common portal for data retrieving (**site:** www.nccvmtc.org; **login ID:** national; **password:** national)
- NCCMIS dashboard (state/district-wise status of cold-chain points, cold-chain equipment)
- Generates around 70 reports at all levels (national, state, district, block and down to PHC) on key cold-chain indicators.

Electronic Vaccine Intelligence Network (eVIN)

Electronic Vaccine Intelligence Network (eVIN) is India's solution for ensuring effective management of the immunization supply chain. It answers three crucial questions for cold-chain handlers:

- Where are my vaccines?
- Are they available in adequate quantities?
- Are they being stored in appropriate conditions?

With data answering these questions, cold-chain handlers will be able to make effective vaccine storage and stock management decisions. eVIN was conceptualized and piloted by the Immunisation Technical Support Unit (ITSU), MoHFW.

eVIN is made up of three components—processes, technology, and human resources, which are all required to ensure vaccine stock, temperature data visibility and improved immunization supply chain performance. Data flow chart of eVIN is shown in Fig. 4.20.

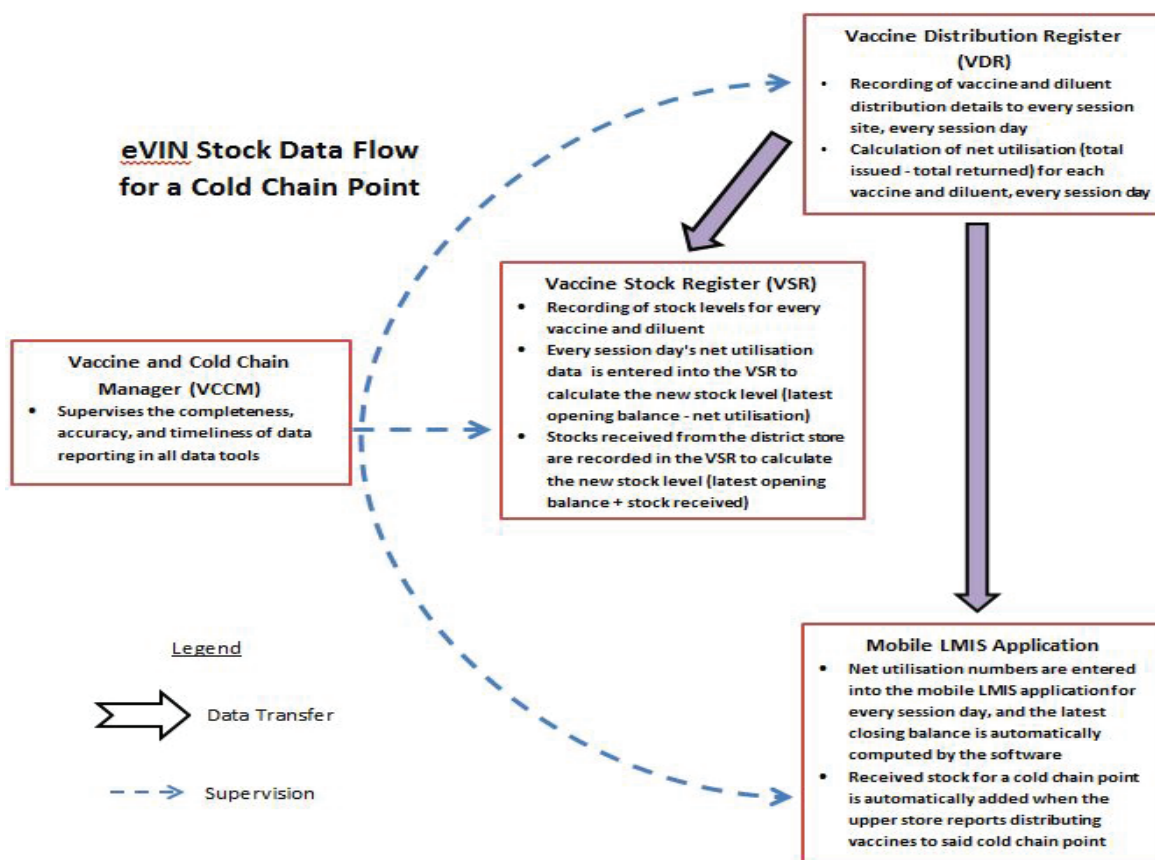
How do cold-chain handlers interact with eVIN?

eVIN supports cold-chain handlers in their routine vaccine handling activities. The interactions between cold-chain handlers and eVIN are simple and clearly defined.

Interaction 1: eVIN's registers

There are two types of registers, one for recording detailed distribution data on every immunisation session day, and another for recording changes in total stock levels.

Fig. 4.20. eVIN – Data flow chart



Vaccine Distribution Register

The number of doses distributed and returned for each vaccine to each session site is recorded in this register. Transactions for open vials and syringes are also similarly recorded. At the end of the session day, cold-chain handlers calculate the net utilization for each vaccine (total distributed - total returned).

Vaccine Stock Register

At the end of a session day, the net utilisation for a vaccine is deducted from the day's opening stock balance to create a closing balance. Vaccines received from higher level stores are recorded as receipts and are added to opening balances. In addition, important information such as batch number, expiry date, name of manufacturer and VVM status is recorded for every transaction.

Interaction 2: eVIN's technology

Mobile phone alerts are sent to cold-chain handlers in case storage temperatures or stock levels are too high or too low.

Mobile Logistics Management Information System (LMIS) application

Cold chain handlers enter the net utilization numbers for each vaccine (from the Vaccine Distribution Register) into the LMIS application on their mobile phones, and the updated stock levels are automatically calculated by the LMIS software.

In case the stock levels are inaccurate or need to be updated due to vaccine expiry or damage, then updated stock levels can be entered into the mobile application. If stock levels are too low (below buffer level), or too high (above maximum level), cold-chain handlers will be alerted on their mobile phones.

Temperature loggers

eVIN's automated temperature loggers monitor and record the storage temperatures of ILRs, DFs, WICs and WIFs and report their temperature data to the LMIS. Instances of low or high temperatures are instantly alerted to cold-chain handlers and refrigerator mechanics through their mobile phones.

Automated temperature monitoring helps cold-chain handlers in ensuring appropriate storage conditions for vaccines.

Interaction 3: Training of cold-chain handlers and VCCMs

The third interaction of cold-chain handlers with eVIN involves training sessions to improve their knowledge and skills.

Training for using eVIN's registers, mobile LMIS and temperature maintenance

Cold chain handlers are trained to ensure effective record keeping in eVIN's registers and quality data reporting into the mobile LMIS. Emphasis on learning the basic steps of operating the mobile LMIS is particularly important among handlers who have had limited prior experience in using mobile phones. A visual guidebook on using the mobile LMIS is provided to cold-chain handlers for referral.

Responses to these alerts are guided by detailed guidelines, which are provided to cold-chain handlers.

Vaccine and Cold Chain Managers (VCCMs)

VCCMs are at the district level and support cold-chain handlers in recordkeeping, stock management and temperature maintenance. They help handlers get comfortable with the LMIS mobile application and are available to answer questions or handle any problems that handlers face with the mobile application. VCCMs also supportively supervise cold-chain handlers in their use of eVIN's registers to help ensure complete data recording.

Additionally, VCCMs work with cold-chain handlers to ensure that their vaccine stock levels are appropriate and that storage temperatures are maintained within the recommended ranges. VCCMs use LMIS data to plan stock distribution to cold-chain points. They also monitor temperature data from the temperature loggers to help cold-chain handlers and refrigerator mechanics maintain the cold-chain equipment.